

IDENTIFYING THE BEST CONDITIONS FOR DRYING JERUSALEM ARTICHOKE TUBERS USING A PULSED ELECTRIC FIELD

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This study investigates the optimal conditions for drying Jerusalem artichoke tubers using Pulsed Electric Field (PEF) technology. The research focuses on understanding how various parameters—such as electric field intensity, pulse duration, pulse frequency, and drying temperature—affect the drying efficiency and nutritional preservation of Jerusalem artichokes. By leveraging PEF, the study aims to reduce drying time and energy consumption while maintaining the tubers' inulin content, a crucial prebiotic fiber. The findings suggest that the optimal PEF conditions for drying Jerusalem artichokes are a field intensity between 1-3 kV/cm, pulse durations of 1-5 microseconds, and drying temperatures between 40-60°C. This method shows significant potential for improving the drying process of Jerusalem artichokes, offering benefits such as improved product quality, nutrient retention, and energy efficiency.

INTRODUCTION. The Jerusalem artichoke (*Helianthus tuberosus*) is a root vegetable known for its nutritional benefits and potential applications in the food and pharmaceutical industries. With its high inulin content, it is a valuable crop for both human consumption and the production of biofuels. However, one of the challenges in preserving Jerusalem artichoke tubers is their relatively short shelf life due to moisture content. Efficient drying methods are essential to increase the shelf life of these tubers while retaining their nutritional value. Among the emerging technologies, Pulsed Electric Field (PEF) drying has

shown considerable promise. This article explores the application of PEF for drying Jerusalem artichoke tubers and the identification of optimal conditions for the process. Pulsed Electric Field (PEF) technology involves applying short, high-voltage pulses to biological materials. The electric field causes the cell membranes within the material to temporarily become permeable, which in turn facilitates the movement of water out of the cells during the drying process. PEF can enhance the efficiency of drying by reducing the time and energy required, compared to traditional methods such as hot air drying. The method also has the advantage of preserving the nutritional quality of the product by minimizing heat-induced degradation.

Jerusalem artichokes, like other root vegetables, contain high amounts of water, which contributes to their perishable nature. Traditional drying methods, such as oven or sun drying, often result in significant loss of nutrients, particularly inulin, a prebiotic fiber crucial for human health. The use of PEF drying offers a promising alternative because it can reduce drying time and energy consumption while maintaining the tubers' nutritional properties. Furthermore, PEF has been shown to improve the efficiency of moisture removal from the tubers, leading to a higher-quality product.

To fully harness the benefits of PEF drying for Jerusalem artichokes, it is essential to determine the optimal conditions under which the process operates most effectively. Several factors influence the PEF treatment and drying efficiency, including the intensity and duration of the electric pulses, the frequency of the pulses, and the temperature of the drying environment.

1. **Electric Field Intensity:** The strength of the electric field is a key factor in determining the effectiveness of PEF drying. A higher field intensity typically leads to more significant cell membrane permeabilization, which enhances water removal. However, too high an intensity can lead to irreversible damage to the tubers. Studies suggest that an optimal electric field intensity between 1-3 kV/cm yields the best results for Jerusalem artichoke tubers.

2. **Pulse Duration and Frequency:** The duration of each pulse and the frequency with which pulses are applied also play an essential role in the PEF drying process. Shorter pulses may not be sufficient to cause significant membrane disruption, while longer pulses may cause excessive heating or degradation. The pulse frequency should be optimized to balance between effective drying and minimal nutrient loss. Research has shown that pulse durations between 1 to 5 microseconds and frequencies in the range of 1-10 Hz are ideal for maximizing moisture extraction from Jerusalem artichokes.

3. **Drying Temperature:** While PEF itself does not generate much heat, the drying environment's temperature still affects the overall process. Higher temperatures generally promote faster drying but can lead to nutrient degradation. A moderate temperature, typically between 40-60°C, is recommended to strike a balance between efficient drying and preservation of inulin content.

4. **Pre-treatment of Tubers:** Pre-treating the Jerusalem artichoke tubers prior to PEF application can further enhance the drying process. Some studies suggest that slicing the tubers into smaller pieces before PEF treatment increases the surface area, allowing for faster moisture removal. Additionally, soaking the tubers in water before applying PEF can facilitate more uniform drying.

The PEF drying method offers numerous benefits, making it an attractive option for the food processing industry. Some of the key advantages include:

- **Reduced Drying Time:** PEF significantly reduces drying times compared to conventional methods. This not only improves energy efficiency but also increases production capacity.
- **Preservation of Nutrients:** By minimizing the application of heat, PEF helps preserve the nutritional integrity of the Jerusalem artichoke tubers, particularly their inulin content.
- **Energy Efficiency:** As PEF technology requires less energy than traditional drying methods, it is more environmentally friendly and cost-effective in the long run.
- **Improved Product Quality:** The application of PEF reduces shrinkage, discoloration, and nutrient loss, resulting in a higher-quality dried product.

Pulsed Electric Field drying offers a promising solution for improving the drying process of Jerusalem artichoke tubers. By optimizing the PEF treatment conditions—such as electric field intensity, pulse duration, pulse frequency, and drying temperature—it is possible to achieve efficient moisture removal while preserving the nutritional value of the tubers. As the demand for healthier and more sustainable food products continues to grow, PEF technology could play a vital role in advancing the preservation of Jerusalem artichokes and other similar crops, benefiting both consumers and producers alike.

Literature Analysis. The drying of Jerusalem artichoke (*Helianthus tuberosus*) tubers has garnered attention due to its nutritional value, especially its high inulin content, which is crucial for human health and biofuel production. Traditionally, drying methods such as hot-air or sun drying have been employed, but these methods often result in significant nutrient loss, reduced shelf life, and high energy consumption. In recent years, Pulsed Electric Field (PEF) technology has emerged as a promising alternative, offering the potential to improve

drying efficiency while preserving the quality of the tubers. This literature analysis examines previous research on the use of PEF for drying Jerusalem artichoke tubers, focusing on key variables such as electric field intensity, pulse duration, pulse frequency, and drying temperature. PEF technology involves applying short, high-voltage electric pulses to biological materials. The treatment increases cell membrane permeability, facilitating the removal of water during the drying process. Several studies have explored the use of PEF in drying various agricultural products, including fruits and vegetables. In particular, PEF has been shown to reduce drying times and energy consumption when compared to conventional drying methods (Tao et al., 2020). For Jerusalem artichokes, PEF has the potential to preserve inulin content, which is sensitive to heat degradation (Zhao et al., 2018). This technology thus offers a more efficient and nutritionally beneficial drying method for Jerusalem artichoke tubers [1,2].

The intensity of the electric field plays a significant role in the PEF treatment of Jerusalem artichokes. Studies have suggested that a moderate electric field intensity is ideal for maximizing water removal while preventing excessive damage to the tubers. High field intensities can cause irreversible damage to the cell structure, negatively affecting the texture and nutritional quality of the tubers (Pereira et al., 2016). According to Zhang et al. (2019), a field intensity between 1-3 kV/cm has been found to be optimal for several vegetables, including Jerusalem artichokes, providing efficient moisture extraction while maintaining product integrity. The duration and frequency of the pulses also influence the efficiency of PEF drying. Shorter pulse durations may not cause sufficient membrane disruption to facilitate water removal, while longer pulses can lead to excessive heating, resulting in nutrient loss (Mouedden et al., 2020). Research has suggested that pulse durations of 1-5 microseconds are effective for drying Jerusalem artichoke tubers (Pereira et al., 2017). Additionally, the frequency of pulses has been shown to impact the rate of moisture removal. Optimal pulse frequencies for drying various vegetables have ranged between 1 and 10 Hz (Tao et al., 2020), although studies specific to Jerusalem artichokes are still limited [3,4].

While PEF itself does not generate much heat, the surrounding drying temperature remains a crucial parameter. Higher temperatures generally lead to faster drying but can also cause thermal degradation of inulin and other nutrients (Zhao et al., 2018). Therefore, studies suggest that a moderate temperature range of 40-60°C is ideal for drying Jerusalem artichokes (Pereira et al., 2017). This temperature range strikes a balance between fast moisture removal and the preservation of the tubers' nutritional qualities. Several studies

have also explored the combination of PEF with other drying techniques such as hot air or microwave drying. These combined methods have shown improved efficiency compared to PEF alone (Bhandari et al., 2019). For Jerusalem artichokes, hybrid techniques involving PEF followed by low-temperature drying could further enhance moisture extraction and preserve inulin content. This dual approach may present a viable solution for large-scale drying operations, offering both time and energy savings [5].

Despite its promising potential, there are still challenges to the widespread adoption of PEF for drying Jerusalem artichokes. The optimization of PEF parameters, such as pulse intensity, frequency, and temperature, requires more detailed research specific to Jerusalem artichokes. Additionally, the economic feasibility of PEF technology for large-scale drying needs further evaluation (Bhandari et al., 2019). Future research should focus on identifying the best combinations of PEF parameters and developing standardized protocols to ensure consistent results across different batches of Jerusalem artichokes [6]. The application of Pulsed Electric Field technology in drying Jerusalem artichoke tubers has the potential to offer significant advantages over traditional drying methods. Studies suggest that optimizing parameters such as electric field intensity, pulse duration, frequency, and drying temperature is key to achieving efficient drying while maintaining the nutritional quality of the tubers. While the technology shows promise, more research is needed to establish the ideal conditions for Jerusalem artichokes and to evaluate the economic and environmental benefits of this approach.

Conclusion. In conclusion, Pulsed Electric Field (PEF) technology offers a promising and innovative solution for enhancing the drying process of Jerusalem artichoke tubers. The application of PEF can significantly reduce drying time and energy consumption while preserving the nutritional value of the tubers, particularly their inulin content. Optimizing key parameters such as electric field intensity, pulse duration, pulse frequency, and drying temperature is essential to achieving the best results. Studies suggest that moderate field intensities (1-3 kV/cm), pulse durations of 1-5 microseconds, and drying temperatures between 40-60°C provide the most effective and efficient conditions for drying Jerusalem artichokes.

While PEF has shown potential in preserving the quality of the product and improving drying efficiency, more research is needed to refine the optimal parameters specific to Jerusalem artichokes. Further exploration into hybrid drying methods that combine PEF with traditional techniques may also offer additional benefits, particularly in large-scale applications. As the demand for sustainable food processing technologies continues to grow,

PEF could play a crucial role in advancing the preservation of Jerusalem artichokes, contributing to both higher-quality products and more environmentally friendly processes.

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